

**Wood Products/Pulp & Paper**

Abitibi-Consolidated Inc.  
Alabama River Newsprint  
Appleton Papers Inc.  
Avenor Inc.  
Banks Lumber Company  
Bear Island Paper  
Blue Ridge Paper Products  
Boise Cascade Paper Solutions  
Bowater Inc.  
Bright Woods Corp.  
Buckeye Florida, L.P.  
Canadian Forest Products  
Cascades Boxboard Group  
Cedar River Paper Co.  
Champion International  
Consolidated Papers, Inc.  
Domtar Inc.  
Englehard Corporation  
Finley Forest Products  
Fletcher Challenge Canada, Ltd.  
Fort James Corp.  
Georgia Pacific Corp.  
Graphic Packaging International  
Grays Harbor Paper  
Green Bay Packaging  
Hollingsworth & Vose  
Inland Paperboard & Packaging  
International Paper  
Irving Tissue Co.  
Jefferson Smurfit  
Kimberly-Clark Corp.  
Lake Superior Paper Industries  
Langboard Inc.  
Lily of the Desert  
Little Rapids Co.  
Longlac Wood Industries  
Longview Fibre Co.  
MacMillan Bloedel Limited  
Manke Lumber Co.  
Mead Specialty Papers  
Monadnock Paper Mills  
Newark Sierra Paperboard Corp.  
Newsprint South  
NorskeCanada  
Packaging Corporation of America  
Pacific Veneer, Ltd.  
Plum Creek Mfg.  
Pope & Talbot Ltd.  
Port Townsend Paper  
Potlatch Forest Industries  
Proctor & Gamble Co.  
Rainy River Forest Products  
Rand Whitney Containerboard  
Rayonier Performance Fibers  
REX Lumber Co.  
Riverwood International  
Sierra Pine Ltd.  
Slave Lake Pulp  
Sorporcel (Portugal)  
Stag Timber  
St. Marys Paper Ltd.  
Smurfit-Stone Container Co.  
Taiwan Scott Paper  
Tembec, Inc.  
Temple Inland Inc.  
Tenneco Packaging  
TransAlta  
Union Camp Corp.  
Verso Paper  
Wausau Paper  
Welco Lumber Co.  
Weyerhaeuser Co.  
White Birch Paper  
Yuen Foong Yu Paper Mfg Co

**Utilities/Power Generation**

Allegheny Energy  
Al Taweelah Power Co, United Arab Emirates  
AmerGen Energy Company, LLC  
American National Power  
ATCO Power Canada Ltd.  
Arizona Power Services  
Calpine/Androscooggin Energy LLC  
Centerpoint Energy  
Citizens Thermal Energy  
City of Las Vegas Nevada  
City of Peoria Arizona  
City of Vacaville California  
Cleveland Electric Illuminating Co.  
Columbia Improvement District  
Commonwealth Edison  
Con Edison Company  
County of Jackson Resource Recovery  
Dairyland Power Cooperative  
Dayton Power & Light  
Dept. of Water Environment Pro. (Syracuse, NY)  
Desert Water Agency  
Detroit Edison  
Dominion Energy Kewaunee  
Dominion Generation  
Energy NW, Colombia Generating Stn  
Energy Corp.  
Exelon  
Florida Power Corp.  
Georgia Power  
Greater Vancouver Reg. Dist. - WWTP  
InterGen  
Kansas City Power & Light Co.  
Kewaunee Nuclear Power Plant  
Kiowa Power Partners  
LaPaloma Generating Company  
Las Vegas Valley Water District  
LCRA Environmental Laboratory Services  
LG&E Energy Corporation  
Logan Generating Company  
Lometa Water Systems  
Los Alamos National Laboratories  
Magnolia Energy  
Mid Georgia CoGen  
Midlothian Energy L.P.  
Northern States Power Co.  
Northampton Generating Co.  
Onondaga County Water Dept.  
Ontario Power Generation  
PacifiCorp  
Pacific Gas & Electric  
PGE Coyote Springs  
Point Beach Nuclear Power Co.  
Portland General Electric  
Prairie Island Nuclear  
Progress Energy  
Puente Hills Perg Facility  
Rathdrum Operating Services Co.  
Rio Tinto Energy America  
Salt River Project – Santan Gen Stn  
SDG&E Palomar Energy Center  
Seattle Public Utilities  
Selkirk CoGen  
South Carolina Electric & Gas  
Southern California Edison  
Southern Nuclear Operating Company  
Suncor Energy.  
Thunder Basin Coal  
U.S. Generating Co.  
Tenaska Alabama Partners LP  
Tennessee Valley Authority  
Texas Utilities Electric  
Texas Industrial LP  
Tractebel Electricity & Gas International  
Trigen Energy Corporation  
Vectren Culley Generating Station  
Virginia Power Co.  
Westcoast Energy Inc.  
Weststar Energy  
Xcel Energy

**Chemicals/Petrochemicals**

3M Chemical Corp.  
Air Liquide America  
Air Liquide Canada  
ALCOA Inc.  
Alyeska Pipeline  
Aristech Chemical Co.  
Ashta Chemicals Inc.  
BASF Corporation  
Bend Research Pharmaceutical  
Big West Oil & Gas Inc.  
Borden Chemicals  
BP Canada Chemical Co.  
BP Offshore  
Cabot Corporation  
Calgone Carbon Corp.  
Cargill Crop Nutrition  
Celanese Emulsions Corporation  
Chevron Phillips Chemical  
Citgo Petroleum Corporation  
ConocoPhillips Alaska, Inc.  
Dixie Chemical Company Inc.  
Dow Chemical Co.  
East Texas Salt Water Disposal  
E.I. DuPont de Nemours & Co.  
Engelhard  
Ergon Refining  
ESSO Australia Ltd.  
Exxon Mobile Chemical  
Formosa Petrochemical Corp.  
GAF Corporation  
Graymont Western US, Inc.  
Great Lakes Chemical  
Henkle Corp.  
Hung Chou Chemical Ind. Co. Ltd.  
Hyundai Petro Chemicals, S. Korea  
IMC-Agrico Co.  
IMC Chemicals Corp.  
IMC Potash Colonsay  
IMC Phosphates  
Kinder Morgan Bulk Terminals  
LaRoche Industries  
LG-Caltex Oil Refinery Co, S. Korea  
Marathon Ashland Petroleum, LLC  
Mosaic Phosphates Company  
Monsanto Co.  
Morton International  
Natl Petrochemical Company, Thailand  
Nova Chemicals  
OCI Chemical  
Occidental Petroleum Corp, Ecuador  
Penn Specialty Chemicals  
Petro-Canada  
Pioneer Natural Resources  
PolyOne Corp.  
Praxair Inc.  
Qatar Petroleum  
Reilly Industries, Inc.  
Saudi Aramco, Ju'aymah Gas Plant  
Saehan Co, S. Korea  
Searles Valley Minerals  
SF Phosphates Limited Co.  
Sheffield Plastics Inc.  
Shell Chemical  
Shintech Co.  
Solutia, Inc.  
Solvay Advanced Polymers  
Sumitomo Sitix Silicon, Inc.  
Suncor Firebag Operations  
Syngenta Crop Protection, Inc.  
Texas Genco II, LP  
Thiele Kaolin Co.  
Tosco Corp.  
Union Carbide Corp.  
Uno-Ven Refinery  
Vulcan Chemicals

**Governmental/Defense Contractors**

Boeing Defense & Space Group  
The Dalles Dam  
Hill Air Force Base  
Johnson Controls  
NASA  
Naval Air Warfare Center  
Naval Surface Warfare Center  
Space Gateway Support, Kennedy Space Center  
U.S. Army Corp. of Engineers

**Manufacturing/OEM**

3M Company  
AET Packaging Films  
AlliedSignal Inc.  
Anderson Corp.  
Arcadia Corp.  
Armstrong World Industries, Inc.  
Avery Dennison  
B&M Plastics  
Beloit Corp.  
Boeing Commercial  
Brush Wellman, Inc.  
Cargill Cocoa and Chocolate  
CertainTeed Corp.  
Clopay Corporation  
Cooper B-Line  
Cummins Engine Co., Inc.  
Cyril Scott Corp.  
DAF Trucks, The Netherlands  
Delphi Corporation  
Doorcraft of Indiana  
Dunlop Slazenger LLC  
E.I. DuPont de Nemours & Co.  
FiberVisions Products Inc.  
Firestone/Bridgestone Corp.  
FNA Polymer Corp.  
Formosa Plastics Corporation  
Fujitsu Microelectronics, Inc.  
GAF Materials Corporation  
General Electric Co.  
General Mills Inc.  
General Motors Corp.  
General Motors Powertrain  
Guardian Industries Corp.  
GVX Automation  
Hemlock Semiconductor Corp.  
Honeywell International Inc.  
Huhtamaki Food Service/Chinet  
IBM Corporation  
Lockheed Martin Aeronautics  
Northrop Grumman  
Intel Corporation  
Mikron Industries  
Milliken & Company  
National Oilwell  
New England Woodenware  
Osram Sylvania  
Owens Corning  
Pace Co.  
Peterbilt Motors Company  
Phillip Morris USA  
PMC Industries  
Poland Springs  
Procter & Gamble  
QTG Canada  
Redlon & Johnson  
Safety-Kleen Corp.  
Saint-Gobain  
Saudi Cable Co.  
SC Johnson & Son, Inc.  
Subaru - Isuzu Automotive Inc.  
Star\*Tronics  
Taiwan Semiconductor Mfg Co. Ltd.  
Tate & Lyle Singapore  
Tate & Lyle Sucralose  
Timken Co.  
Tolko Industries Ltd.  
Toray Plastics  
US Intec Inc.  
Velcro USA, Inc.  
Wellman Inc.  
Whirlpool Corporation  
Wilsonart

**Mining/Aggregates**

Albian Sands Energy Inc.  
Ash Grove Cement  
Barrick Goldstrike Mines  
Buzzi Unicem  
Carmeuse Lime & Stone Inc.  
Cemex Inc.  
Continental Cement Company  
Cortez Gold Mines  
Eastern Associated Coal  
Graniterock  
Graymont Western US  
Hercules Cement Co.  
Holcim (Bulgaria) AD  
Holcim (Romania) SA  
Holcim (US) Inc.  
IMC Phosphates Co.  
Kumtor Operating Company  
LaFarge Midwest Inc.  
Lee Ranch Coal Co.  
LeHigh Cement Co.  
Lone Star Industries, Inc.  
Luzenac America Inc.  
Minera Los Pelambres, Chile  
Mosaic  
Mountain Coal  
NYCO Minerals  
OCI Wyoming  
Phoenix Cement  
St. Mary's Cement Inc.  
Thiele Kaolin Co.  
Texas Industries, Inc.  
U.S. Borax  
U.S. Silica Co.  
Youngquist Brothers

**Food/Agriculture**

ADM Corn Sweeteners  
A.E. Staley Manufacturing Co.  
Amalgamated Sugar Company  
American Crystal Sugar Co.  
Archer Daniels Midland Co.  
Basic American Foods  
ConAgra-Lamb Weston Foods  
Caprock Industries  
Cargill B.V., The Netherlands  
Cargill Incorporated  
Consolidated Grain & Barge, Co.  
Coors Brewing Company  
Darigold  
Excel Corporation  
Fisher Mills, Inc.  
Golden Foods/Golden Brands  
Lily of the Desert  
Masterfoods USA  
Monsanto Company  
National Frozen Foods  
Pace Co.  
Purina-Ralston Foods Corp.  
Seneca Foods  
Southern Minnesota Beet Sugar  
State Fair Foods  
Symons Frozen Foods  
Tropicana  
Welch's  
Western Empires Inc.  
WestFarm Foods

**Metals/Metal Forming**

Alcan Primary Metal BC  
Algoma Steel Inc.  
AK Steel  
Gallatin Steel  
Harrison Steel Castings  
King Extrusions Ltd.  
Korea Zinc Co, S. Korea  
National Steel  
Nichols Aluminum  
Nucor Yamato Steel Company  
Oregon Steel Mills  
Reynolds Metals Co.  
Teck Cominco Metals Ltd  
Thompson Steel Company, Inc.  
U.S. Steel

**Pharmaceuticals/Labs**

Abbott Laboratories  
Allergan Inc.  
Amgen Inc.  
Becton, Dickinson & Company  
Eli Lilly & Company  
Fermi National Laboratories  
FMC Corp.  
Genencor International Wisconsin Inc  
Genzyme Transgenics Corp.  
Immunex  
Los Alamos National Laboratories  
Merck & Company Inc  
Novo Nordisk BioChem, Inc.  
Pfizer Inc.  
Pfizer Pharmaceutical LLC  
Pharmacia/Searle Ltd.  
Roche Carolina  
Wyeth Pharmaceuticals

**Hospitals/Institutions**

Big Bend Community College  
Cleveland Clinic Foundation  
Ozarks Technical Community College  
Presbyterian Hospital  
St. Vincent Hospital  
University of Connecticut  
University of Texas  
University of Washington

**Service/Engineering**

2R Systems Inc.  
Aera Energy, LLC  
Antimu Engineering Co. Pty. India  
Argosy Enterprises, Pakistan  
Associated Products, LLC  
Bearing & Oil Seal Specialists  
Bearing & Transmission, Canada  
Betko Peru, Peru  
Brunette Equipment  
Burns & Roe Services Corp.  
Canadian Bearings  
CB Richard Ellis  
Centre de Services Aux Entreprises  
Chemserve Systems, South Africa  
C.I. Sealco S.A., Medellin, Colombia  
Export Oilfield Services  
Federal Express  
Federal Reserve Bank  
Global E-Technic, Malaysia  
Hagemeyer Worldwide  
Hawera Rewind (New Zealand)  
Ind. Lubrication & Maint. Co.  
Ingelube S.A., Chile  
Invenma, Venezuela  
KICer Technology Ltd, Taiwan  
Laurentide Controls, Quebec, Canada  
Maintenance Systems Consolidated, Australia  
Metalux Molecular, Singapore  
Mobil Lubrication Services  
Overall Laundry  
Peel Resource Recovery, Canada  
Raymonds Supply Co. Ltd., Hong Kong  
Reliability Equipment Specialists  
Schematic Approach Inc, Canada  
Services Industriels HPL, Canada  
Sicelub, Mexico  
Solge Corp, South Korea  
Solinas Benelux BV, The Netherlands  
T&V Services  
Tecviusa, Mexico  
Tricom Services  
VibeAssist Inc.  
Vitech Asia-Pacific Pty. Ltd, Australia  
Whelco Ltd